

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH  
CODE**

**REVISION  
LEVEL**

**BRIEF DESCRIPTION:**

ZK-1 JDM F15 A2R W/ FINIGARD 113G-RoHS

**ZK**

**1**

REV DATE: 3/10/2023

**GENERAL DESCRIPTION**

.0002 MINIMUM ELECTOPLATED ZINC W/ELV 1500LT/ FINIGARD 113G PER JDM F15 A2R. LATEST REVISION.  
!!!MUST BE RoHS COMPLIANT!!!

**APPEARANCE**

BLACK

**ADHESION AND DUCTILITY**

PER JDM F15

**CORROSION REQUIREMENTS**

RED RUST: 144

WHITE CORRIOSION: 120

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

PER JDM F15: MIN THICKNESS: .0002 TESTED PER ASTM B487

**STRESS RELIEF**

PER JDM F15

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

**PROCESS TO**

JDM F15 LATEST REVISION

PRINT DATE:

3/14/2023