

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH  
CODE**

**REVISION  
LEVEL**

**BRIEF DESCRIPTION:**

VH-2 EZINC-CLEAR-W/ FINIGARD 113G

**VH**

**2**

REV DATE: 3/10/2023

**GENERAL DESCRIPTION**

.0002 MIN. ELECTRO ZINC HIGH BUILD FOLLOWED BY CLEAR CHROMATE WITH ELV 1500LT/ FINIGARD 113G.  
!!!MUST BE ROHS COMPLIANT!!! !!! FOR SOFT PARTS ONLY !!!

**APPEARANCE**

BRIGHT SHINY ZINC WITH A SMOOTH LOW FRICTION FEEL

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 168

WHITE CORRIOSION: 96

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN. THICKNESS .0002 MAX. THCKNESS .0004 TESTED PER ASTM E376

**STRESS RELIEF**

FOR SOFT PARTS ONLY !!! DO NOT BAKE PARTS !!!

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

**PROCESS TO**

FORD WSS-M1P85-B1

PRINT DATE:

3/14/2023