

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

RR-3 ZinKlad 250 W/FINIGARD 113G per WSS-M21P52-A2 and WSS-M1P85-B5

RR

3

REV DATE: 3/10/2023

GENERAL DESCRIPTION

ZinKlad 250 per W/ELV 1500LT/ FINIGARD 113G
WSS-M21P52-A2 and
WSS-M1P85-B5
Appearance: Clear/Bright
No Bake Required

APPEARANCE

SILVER

ADHESION AND DUCTILITY

PER WSS-M21P52-A2 and WSS-M1P85-B5

CORROSION REQUIREMENTS

RED RUST: 250

WHITE CORRIOSION: 90

PER WSS-M21P52-A2 and WSS-M1P85-B5

COATING THICKNESS REQUIREMENTS

MIN THICKNESS .00032 MAX THICKENSS .00055
PER WSS-M21P52-A2 and WSS-M1P85-B5

STRESS RELIEF

PER WSS-M21P52-A2 and WSS-M1P85-B5

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

FORD WSS-M21P52-A2 and WSS-M1P85-B5

PRINT DATE:

3/14/2023