

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

BN-1 PICKLE OIL DRY TO TOUCH-RoHS

BN

1

REV DATE: 5/10/2022

GENERAL DESCRIPTION

TWO STAGE CLEANING PROCESS: ALKALINE CLEAN , ACID PICKLE, OIL SPIN DRY TO TOUCH. !!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

MATTE FINISH

ADHESION AND DUCTILITY

CORROSION REQUIREMENTS

NA

RED RUST:

WHITE CORRIOSION:

COATING THICKNESS REQUIREMENTS

STRESS RELIEF

QUALITY CONTROL

CLEAN BARE METAL SURFACE FREE OF PROCESS LUBRICANTS, CHIPS, RUST, DIRT, SCALE OR TARNISH

PROCESS TO

PRINT DATE:

5/10/2022