

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

ZK-0 JDM F15 A2R-RoHS

ZK

0

REV DATE: 6/12/2015

GENERAL DESCRIPTION

.0002 MINIMUM ELECTOPLATED ZINC PER JDM F15 A2R. LATEST REVISION.
!!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

BLACK

ADHESION AND DUCTILITY

PER JDM F15

CORROSION REQUIREMENTS

RED RUST: 144

WHITE CORRIOSION: 120

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER JDM F15: MIN THICKNESS: .0002 TESTED PER ASTM B487

STRESS RELIEF

PER JDM F15

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

JDM F15 LATEST REVISION

PRINT DATE:

6/14/2016