

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

ZH-0 JDM F22-ZN 8 M(Fe)2A-ROHS

ZH

0

REV DATE: 4/7/2014

GENERAL DESCRIPTION

.0003 MIN. MECH ZINC PER JDM F22 ZN 8 M(Fe) 2A. LATEST REVISION.
!!!MUST BE ROHS COMPLIANT!!!

APPEARANCE

SILVER

ADHESION AND DUCTILITY

PER JDM F22

CORROSION REQUIREMENTS

RED RUST: 96

WHITE CORRIOSION: 48

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER JDM F22

STRESS RELIEF

NA

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

JDM F22 LATEST REVISION

PRINT DATE:

6/14/2016