

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

ZC-0 MZINC SILVER-MASTIC SEAL

**ZC**

**0**

REV DATE: 9/22/2010

**GENERAL DESCRIPTION**

.0003 MIN MECHANICAL ZINC TRIVALENT CHROMIUM, LEACHED AND SEALED, INTERGRAL TORQUE CONTROL LUBRICANT. FOLLOWED BY MASTIC SEAL IMDS 5063706 AT FOREST CITY TECHNOLOGIES.

**APPEARANCE**

BASE PLATING SILVER

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 240

WHITE CORRIOSION: 96

SALT SPRAY TEST TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN. THICKNESS .0003 THICKNESS SHALL BE TESTED PER ASTM E376

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

**PROCESS TO**

PRINT DATE:

6/14/2016