

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

ZB-0 MECH GALV-SILVER-SEAL-ROHS

ZB

0

REV DATE: 10/23/2008

GENERAL DESCRIPTION

.0025 MIN. MECHANICAL GALVANIZING TIN ZINC WITH A CLEAR CHROMATE AND A SILICATE SEAL (PLATECOAT)
!!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

SILVER

ADHESION AND DUCTILITY

CORROSION REQUIREMENTS

RED RUST: 1500

WHITE CORRIOSION:

SALT SPRAY TEST TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER PLATECO SPEC

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

6/14/2016