

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

ZA-0 MECH GALV-SILVER

ZA

0

REV DATE: 8/7/2008

GENERAL DESCRIPTION

.002 MIN MECHANICALLY GALVANIZED PER ASTM B695-04 CLASS 50 TYPE 1

APPEARANCE

SILVER

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 300

WHITE CORRIOSION: 0

SALT SPRAY TEST TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. THICKNESS: .002 TESTED PER ASTM E376

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

ASTM B695-04 CLASS 50 TYPE 1

PRINT DATE:

6/14/2016