

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

YT-0 EZINC-CLEAR-JONCO WAX

**YT**

**0**

REV DATE: 1/29/2008

**GENERAL DESCRIPTION**

.0002 MIN. ELECTRO ZINC, CLEAR CHROMATE AND JONCO WAX (SAFETY FILM 652) WITH UV TRACER

**APPEARANCE**

SHINY BLUISH SILVER

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 48

WHITE CORRIOSION: 8

SALT SPRAY TEST TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN. THICKNESS .0002 MAX. THICKNESS .0004 TESTED PER ASTM E376

**STRESS RELIEF**

PARTS TO BE BAKED AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

**PROCESS TO**

PRINT DATE:

6/14/2016