

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

YP-0 PRODURA-BLACK-SEALER

YP

0

REV DATE: 2/4/2008

GENERAL DESCRIPTION

HEXAVALENT PRO-DURA PLUS BLACK WITH SEALER

APPEARANCE

BLACK

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 400

WHITE CORRIOSION: 200

TEST PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. THICKNESS .0002

TEST PER ASTM E376

STRESS RELIEF

BAKE AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

6/14/2016