

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

XC-0 ZINC-NO BAKE-ROHS

XC

0

REV DATE: 4/1/2007

GENERAL DESCRIPTION

ELECTRO ZINC WITH HEXAVALENT FREE CLEAR CHROMATE
!!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

BRIGHT, SILVERY COLOR, UNIFORM SURFACE APPEARANCE, AND FREE FROM BLISTERS

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 240

WHITE CORRIOSION: 120

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

0.00032"MIN THICKNESS

THICKNESS SHALL BE TESTED PER ASTM E376

STRESS RELIEF

NOT REQUIRED-SOFT PARTS ONLY

QUALITY CONTROL

REFER TO GMW3044 SPEC SHEET

PROCESS TO

GMW3044 CODE 8K240/120N

PRINT DATE:

6/14/2016