

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

WX-0 ZINC-GREEN-ROHS

WX

0

REV DATE: 4/1/2007

GENERAL DESCRIPTION

.0002" MINIMUM THICKNESS ZINC PLATE, WITH CLEAR TRIDESCENT CHROMATE WITH GREEN DYE
!!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

GREEN

ADHESION AND DUCTILITY

N/A

CORROSION REQUIREMENTS

N/A

RED RUST:

WHITE CORRIOSION:

COATING THICKNESS REQUIREMENTS

MINIMUM THICKNESS: .0002 THICKNESS SHALL BE TESTED PER ASTM E376

STRESS RELIEF

4 HOUR BAKE AT 400 DEGREES F.

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

6/13/2016