

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

WJ-1 SERMAGARD-LUBE

WJ

1

REV DATE: 4/1/2007

GENERAL DESCRIPTION

2 COATS OF SERMAGARD 917 OVER 2 COATS OF SERMAGARD 902 WITH ONE COAT OF SERMALUBE 1127 LUBRICANT TOPCOAT

APPEARANCE

BLACK COLOR

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS: MAX THICKNESS:
THICKNESS SHALL BE TESTED PER ASTM E376

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

GE F69A1A1 BLACK

PRINT DATE:

6/13/2016