

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

VW-1 DELTA KL105 BC VH301 GZ TC-RoHS

VW

1

REV DATE: 4/3/2019

GENERAL DESCRIPTION

TWO BASE COATS DELTA-PROTEK KL105 FOLLOWED BY DELTA SEAL VH301 GZ SILVER TOPCOAT
!!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

SILVER

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1008

WHITE CORRIOSION: NA

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER DELTA-PROTEKT PROCESS

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PS-11036 TYPE 1

PRINT DATE:

4/3/2019