

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

VV-0 EZINC-YELLOW-DBL WAX

VV

0

REV DATE: 1/29/2008

GENERAL DESCRIPTION

.0002 MIN. ELECTRO ZINC,DICHROMATE AND DOUBLE WAX WITH UV TRACER

APPEARANCE

GLOSSY UNIFORM YELLOW COLOR

ADHESION AND DUCTILITY

CORROSION REQUIREMENTS

RED RUST: 108

WHITE CORRIOSION: 72

SALT SPARY TEST TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. THICHNESS .0002 MAX. THICKNESS .0004 TEST PER ASTM E376

STRESS RELIEF

BAKE AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

6/8/2016