

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

VS-2 DELTA KL100-BLACK-RoHS

VS

2

REV DATE: 4/3/2019

GENERAL DESCRIPTION

2 COATS DELTA-PROTEKT KL 100 BASECOAT FOLLOWED BY 2 COATS DELTA-SEAL GZ BLACK TOPCOAT.
!!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

BLACK MATTE FINISH

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER DELTA-PROTEKT PROCESS

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING.

PROCESS TO

PRINT DATE:

4/3/2019