ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH CODE REVISION LEVEL

BRIEF DESCRIPTION:

VR-0 DELTA KL100-BLK-WHITE HD

VR

REV DATE: 3/6/2012

0

GENERAL DESCRIPTION

DELTA-PROTEKT KL 100 BASECOAT 2 COATS FOLLOWED BY DELTS-SEAL GZ BLACK TOPCOAT. PAINT HEAD WHITE PER GE COLOR CHIP #12H2427. USE POLY-URETHANE PAINT TO PREVENT CHIPPING.

APPEARANCE

HEAD OF SCREW TO BE UNIFORM WHITE

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER DELTA-PROTEKT PROCESS

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

6/8/2016