

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

VQ-0 DORRITECH S426

VQ

0

REV DATE: 4/1/2007

GENERAL DESCRIPTION

DORRITECH S426 (ALUMINUM RICH ORGANIC TOP COAT OVER A ZINC RICH ORGANIC BASE COAT)

APPEARANCE

SILVER GREY

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS BASE COAT: 8 MICRONS
MICRONS

TOP COAT: 6
MAX THICKNESS: 0

THICKNESS

SHALL BE TESTED PER ASTM E376

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

FORD WSD-M21P11-B8

PRINT DATE:

6/8/2016