

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

## BRIEF DESCRIPTION:

VO-0 ZINC PHOS-DELTA KL100 2 COATS-GZ SILVER TOP-RoHS

**VO**

**0**

REV DATE: 3/2/2020

## GENERAL DESCRIPTION

ZINC PHOSPHATE APPLIED TO BARE METAL. 2 BASECOATS OF DELTA-PROTEKT KL100 FOLLOWED BY DELTA-SEAL GZ SILVER  
!!!MUST BE RoHS COMPLIANT!!!

## APPEARANCE

SILVER MATTE FINISH

## ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

## CORROSION REQUIREMENTS

RED RUST: 1100

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

## COATING THICKNESS REQUIREMENTS

PER DELTA-PROTEKT PROCESS

## STRESS RELIEF

NOT REQUIRED

## QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

## PROCESS TO

QS301.7

PRINT DATE:

3/2/2020