

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

VB-0 GEOMET 321-ML-SILVER-ROHS

VB

0

REV DATE: 11/17/2011

GENERAL DESCRIPTION

GEOMET 321 IS COMPOSED OF ZINC AND ALUMINIUM FLAKES IN AN INORGANIC BINDER WITH " ML" LUBE TOPCOAT !!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

SILVER

ADHESION AND DUCTILITY

STAMPING MUST WITHSTAND NORMAL FLEXING WITHOUT CHIPPING OR FLAKING. TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION: 200

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER GEOMET PROCESS

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

GMW3359-TYE B SILVER

PRINT DATE:

6/8/2016