

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

UZ-1 DACROMET 500-BAKE-SEAL

UZ

1

REV DATE: 4/1/2007

GENERAL DESCRIPTION

DACROMET 500 PLUS L (ZINC FLAKE CHROMATE, ORGANIC SEALERS, INORGANIC SEALER & LUBRICANT)

APPEARANCE

MATTE GREY APPEARANCE

ADHESION AND DUCTILITY

STAMPING MUST WITHSTAND NORMAL FLEXING WITHOUT CHIPPING OR FLAKING. TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION: 250

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

FORD S-301 PLUS L

GM 6173-M PLUS "L" LUB

PRINT DATE:

6/8/2016