

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

UW-0 DACROBLACK 127

UW

0

REV DATE: 4/17/2009

GENERAL DESCRIPTION

DACROMET 500 BASE WITH DACROKOTE 127 TOPCOAT

APPEARANCE

GLOSSY BLACK APPEARANCE

ADHESION AND DUCTILITY

STAMPING MUST WITHSTAND NORMAL FLEXING WITHOUT CHIPPING OR FLAKING. TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 500

WHITE CORROSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER PLATER SPEC

STRESS RELIEF

PER PLATER SPEC

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

GM 9540P

PRINT DATE:

6/8/2016