

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

UP-0 GEOMET 321-GEOBLACK ML

UP

0

REV DATE: 6/8/2010

GENERAL DESCRIPTION

GEOMET 321 IS COMPOSED OF ZINC AND ALUMINIUM FLAKES IN AN INORGANIC BINDER FOLLOWED BY GEOBLACK ML TOPCOAT

APPEARANCE

BLACK

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 500

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. .00043

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

PMT MAXIMUM ALLOWABLE HEADFILL AND OR SHRINKAGE 3% VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

GE F69A2A2

PRINT DATE:

6/8/2016