

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

UH-0 SERMAGARD902/1711 GRAY

UH

0

REV DATE: 9/9/2009

GENERAL DESCRIPTION

DIP AND SPIN TWO COATS OF SERMAGARD COATING SG-902, TWO COATS OF SG-1711 TOPCOAT GRAY

APPEARANCE

MATTE GRAY FINISH

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER SERMATECH PROCESS

STRESS RELIEF

PER SERMATECH PROCESS

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

6/8/2016