

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

UE-0 SERMAGARD902/1061 BLACK

UE

0

REV DATE: 10/22/2008

GENERAL DESCRIPTION

DIP AND SPIN TWO COATS OF SERMAGARD COATING SG-902, TWO COATS OF SG-1061 GLOSS BLACK TOPCOAT AND ONE COAT OF SL-1127 LUBE

APPEARANCE

GLOSS BLACK FINISH

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER SERMAGARD SPEC

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

6/8/2016