

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

UB-0 FORD S439-BAKE

UB

0

REV DATE: 4/1/2007

GENERAL DESCRIPTION

CORROSION PROTECTIVE COATING, ZINC-RICH INORGANIC BASCOAT, LUBRICATED ALUMINUM-RICH ORGANIC TOPCOAT, SILVER

APPEARANCE

THE COATING SHALL BE UNIFORM IN COLOR AND FREE OF DISCONTINUITIES WHEN VIEWED WITHOUT MAGNIFICATION

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 840

WHITE CORRIOSION: 240

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

7UM MIN BASECOAT

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

FORD WSS-M21P37-A1

PRINT DATE:

6/7/2016