

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

TL-0 EZINC-NI-BLACK-SEALED

TL

0

REV DATE: 6/7/2016

GENERAL DESCRIPTION

ELECTROPLATED ZINC-NICKEL BLACK AND SEALED PER FORD S450B WITH 8 HOUR BAKE

APPEARANCE

BLACK

ADHESION AND DUCTILITY

PER FORD S450B

CORROSION REQUIREMENTS

RED RUST:

WHITE CORRIOSION:

COATING THICKNESS REQUIREMENTS

PER FORD S450B

STRESS RELIEF

8 HOUR BAKE PER FORD S450B

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

FORD S450B

PRINT DATE:

6/7/2016