

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

TK-0 FORD S450L WSS-M21P51-A3

TK

0

REV DATE: 3/9/2015

GENERAL DESCRIPTION

.0003" MIN. ELECTROPLATED ZINC-NICKEL, CLEAR TRIVALENT CHROMATE, SEALER & LUBRICANT PER MACDERMID INC. ZINKLAD 1000 (TnT 08) COATING

APPEARANCE

DULL SILVER

ADHESION AND DUCTILITY

PER WSS-M21P51-A3

CORROSION REQUIREMENTS

PER WSS-M21P51-A3

RED RUST: 960

WHITE CORRIOSION: 240

COATING THICKNESS REQUIREMENTS

PER WSS-M21P51-A3

STRESS RELIEF

PER WSS-M21P51-A3

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

FORD WSS-M21P51-A3

PRINT DATE:

6/7/2016