

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

TH-0 TM-0009F-M GRADE 10

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REV DATE: 6/14/2014

GENERAL DESCRIPTION

.0003 MIN ZINC NICKEL ALLOY, 4 HOUR BAKE, CLEAR TRIVALENT, TORQUE & TENSION FLUID PER TM-0009F-M GRADE 10 !!!MUST BE ROHS COMPLIANT!!!

APPEARANCE

SILVER

ADHESION AND DUCTILITY

PER TM-0009F-M GRADE 10

CORROSION REQUIREMENTS

PER TM-0009F-M GRADE 10

RED RUST: 1000

WHITE CORRIOSION: 240

COATING THICKNESS REQUIREMENTS

PER TM-0009F-M GRADE 10

STRESS RELIEF

PER TM-0009F-M GRADE 10

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

TM-0009F-M GRADE 10

PRINT DATE:

6/28/2016