

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

TA-0 FORD S450 WSS-M21P51-A2

TA

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REV DATE: 10/7/2013

GENERAL DESCRIPTION

.0003 MIN ELECTROPLATED ZINC-NICKEL, TRIVALENT CHROMIUM PASSIVATE, LUBRICATED SEALER, SILVER

APPEARANCE

SILVER

ADHESION AND DUCTILITY

PER WSS-M21P51-A2

CORROSION REQUIREMENTS

RED RUST: 960

WHITE CORRIOSION: 240

PER WSS-M21P51-A2

COATING THICKNESS REQUIREMENTS

PER WSS-M21P51-A2

STRESS RELIEF

PER WSS-M21P51-A2

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

FORD WSS-M21P51-A2

PRINT DATE:

6/7/2016