

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

SV-2 MZINC-DICHROMATE

SV

2

REV DATE: 11/15/2012

GENERAL DESCRIPTION

.0005 MIN MECHANICAL ZINC & YELLOW DICHROMATE

APPEARANCE

GOLDISH YELLOW APPEARANCE

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571-97

CORROSION REQUIREMENTS

RED RUST: 144

WHITE CORRIOSION: 72

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS: .0005 MAX THICKNESS: .0007
THICKNESS SHALL BE TESTED PER ASTM E376

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

GE F75B2D2 GM 4345M 12MD144/48 ASTM B695 CLASS 12 TYPE 2

PRINT DATE:

6/6/2016