

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

SR-0 MZINC-OLVDRB-BLACK

**SR**

**0**

REV DATE: 7/19/2010

**GENERAL DESCRIPTION**

.0005 MIN. MECHANICAL ZINC FOLLOWED BY OLIVE DRAB AND BLACK CHROMATE

**APPEARANCE**

FLAT BLACK

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 72

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

.0005 MIN. THICKNESS .0007 MAX. THICKNESS SHALL BE TESTED PER ASTM E376

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

**PROCESS TO**

PRINT DATE:

6/6/2016