

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

SQ-1 MZINC-GMW3044-6MU48/0

SQ

1

REV DATE: 8/4/2009

GENERAL DESCRIPTION

.00023 MIN. MECHANICAL ZINC WITH NO POST FINISH PER GMW3044 6MU48/0

APPEARANCE

SILVER

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 48

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. THICKNESS .00023 MAX. THICKNESS .0005

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

GMW3044 6MU48/0

PRINT DATE:

7/7/2017