

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

RJ-1 ZINKLAD 1000 SILVER ROHS-UV WAX

RJ

1

REV DATE: 8/3/2017

GENERAL DESCRIPTION

.00032 MIN ZINKLAD 1000, WAX WITH UV TRACER
!!!MUST BE RoHS COMPLIANT!!!

APPEARANCE

SILVER

ADHESION AND DUCTILITY

PRE ZINKLAD PROCESS

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION: 240

PER ZINKLAD PROCESS

COATING THICKNESS REQUIREMENTS

MIN THICKNESS .00032 MAX THICKNESS .00063
PER ZINKLAD PROCESS

STRESS RELIEF

PRE ZINKLAD PROCESS

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

PRINT DATE:

8/3/2017