

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

## BRIEF DESCRIPTION:

RI-1 ZINKLAD 250 PER GMW 30448K240/120

**RI**

**1**

REV DATE: 8/3/2017

## GENERAL DESCRIPTION

ZINKLAD 250 PER GMW 30448K240/120  
APPEARANCE: CLEAR/BRIGHT  
NO BAKE REQUIRED

## APPEARANCE

SILVER/BRIGHT

## ADHESION AND DUCTILITY

PER GMW 30448K240/120

## CORROSION REQUIREMENTS

RED RUST: 250

WHITE CORRIOSION:

PER GMW 30448K240/120

## COATING THICKNESS REQUIREMENTS

MIN THICKNESS .00032      MAX THICKNESS .00063  
PER GMW 30448K240/120

## STRESS RELIEF

PER GMW 30448K240/120

## QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

## PROCESS TO

GMW 30448K240/120

PRINT DATE:

8/3/2017