

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

QP-0 EZINC-OLIVE DRAB

QP

0

REV DATE: 2/4/2008

GENERAL DESCRIPTION

.00035 MIN. ELECTROPLATED ZINC WITH OLIVE DRAB CHROMATE

APPEARANCE

OLIVE GREEN APPEARANCE

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 168

WHITE CORRIOSION: 96

TEST PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. THICKNESS .00035 MAX. THICKNESS .00055

STRESS RELIEF

BAKE AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, AND BLISTERING

PROCESS TO

GM 4345M CODE 9D168/96

PRINT DATE:

6/3/2016