

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

## BRIEF DESCRIPTION:

QK-0 HM SI-263 TYPE 6 BLACK-RoHS

**QK**

**0**

REV DATE: 6/6/2012

## GENERAL DESCRIPTION

.0003 MIN ELECTRO ZINC AND BLACK CHROMATE FOLLOWED BY WAX. PER HERMAN MILLER SI-263 TYPE 6  
!!!MUST BE ROHS COMPLIANT!!!

## APPEARANCE

BLACK

## ADHESION AND DUCTILITY

PER SI-263 TYPE 6

## CORROSION REQUIREMENTS

PER SI-263 TYPE 6

RED RUST: 6

WHITE CORRIOSION:

## COATING THICKNESS REQUIREMENTS

PER SI-263 TYPE 6

## STRESS RELIEF

PARTS TO BE BAKED AT 400 DEGREES F FOR 4 HOURS WITHING 1 HOUR OF BASE PLATING

## QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM, SLOUGHING OFF OF FILM, BLISTERING, AND EXCESSIVE WAX

## PROCESS TO

HERMAN MILLER SI-263 TYPE 6

PRINT DATE:

6/3/2016