

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

MH-0 EZINC-LEACH-SEAL

**MH**

**0**

REV DATE: 6/8/2011

**GENERAL DESCRIPTION**

.00015 MIN. ELECTRO ZINC,BAKE, DICHROMATE LEACHED CLEAR FOLLOWED BY PLATECOAT SEAL. THIS FINISH IS NOT RoHS COMPLIANT.

**APPEARANCE**

SILVER

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 600

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

.00015 MIN. .0003 MAX.

**STRESS RELIEF**

PARTS TO BE BAKED AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

CEQUENT MFS001-41 BARREL

PRINT DATE:

6/3/2016