

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

MC-0 EZINC-CLEAR-8010A-F03-BLK

MC

0

REV DATE: 1/26/2011

GENERAL DESCRIPTION

.00015 MIN. ELECTRO ZINC FERROUS PARTS: STANDARD BAKE AT 400° F FOR 4 HOURS MINIMUM FOLLOWED BY CLEAR CHROMATE AND SEMI-GLOSS POLYESTER POWER COAT HEAD PER AD-TECH INDUSTRIES 8010A-F-03 PROCESS SEMI GLOSS BLACK.

APPEARANCE

SEMI-GLOSS BLACK HEAD AND SILVER BODY

ADHESION AND DUCTILITY

PER AD-TECH PROCESS

CORROSION REQUIREMENTS

RED RUST:

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

ZINC: MIN THICKNESS: .00015" MAX THICKNESS: .00035"
THICKNESS SHALL BE TESTED PER ASTM E376. HEAD PER AD-TECH PROCESS

STRESS RELIEF

PER AD-TECH PROCESS FOR HEAD

QUALITY CONTROL

PER AD-TECH PROCESS FOR HEAD

PROCESS TO

PRINT DATE:

6/3/2016