

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

LZ-1 ECOAT- SEALCOAT S424

LZ

1

REV DATE: 2/6/2008

GENERAL DESCRIPTION

ELECTRO POLYSEAL II AND SEAL COAT PER S424

APPEARANCE

BLACK

ADHESION AND DUCTILITY

PER FORD S424

CORROSION REQUIREMENTS

RED RUST: 240

WHITE CORRIOSION: 120

COATING THICKNESS REQUIREMENTS

PER FORD S424

STRESS RELIEF

PER FORD S424

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM RUNS, BLISTERING AND EXCESSIVE OIL VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

PROCESS TO

FORD S424

PRINT DATE:

6/3/2016