

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

LX-0 BLACK PHOS/ZINC-UVWAX

**LX**

**0**

REV DATE: 4/1/2007

**GENERAL DESCRIPTION**

BLACK PHOSPHATE (ZINC) & WAX WITH UV TRACER

**APPEARANCE**

BLACK APPEARANCE

**ADHESION AND DUCTILITY**

N/A

**CORROSION REQUIREMENTS**

RED RUST: 24

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN THICKNESS: 1000 MIL/FT2      MAX THICKNESS: 4000 MIL/FT2  
THICKNESS SHALL BE TESTED PER ASTM B376

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING, EXCESSIVE WAX.

**PROCESS TO**

GM4435M CODE E

PRINT DATE:

6/3/2016