

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

LV-0 XYLAN 5230 BLACK MATTE

LV

0

REV DATE: 2/24/2011

GENERAL DESCRIPTION

CORROSION PROTECTIVE COATING ORGANIC TYPE 240 HOURS TO RED FORD WSD-M21P10-B3

APPEARANCE

BLACK MATTE

ADHESION AND DUCTILITY

PER FOR SPEC

CORROSION REQUIREMENTS

RED RUST: 240

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER FORD SPEC

STRESS RELIEF

PER FORD SPEC

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING, OR EXCESSIVE OIL

PROCESS TO

FORD WSD-M21P10-B3

PRINT DATE:

6/3/2016