

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

LP-0 ZINC PHOS-BLUE-DRY-ROHS

**LP**

**0**

REV DATE: 10/3/2008

**GENERAL DESCRIPTION**

BLUE ZINC PHOSPHATE AND DRY TO TOUCH OIL. IF PRODUCT REQUIRES MASTIC OR A PATCH, DO NOT APPLY OIL UNTIL AFTER MASTIC OR PATCH IS APPLIED. MUST BE ROHS COMPLIANT

**APPEARANCE**

METRIC BLUE APPEARANCE

**ADHESION AND DUCTILITY**

NOT APPLICABLE

**CORROSION REQUIREMENTS**

RED RUST: 48

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

PHOSPHATE: 1200 MILLIGRAMS PER SQUARE FOOT MINIMUM THICKNESS OF COATING AS DETERMINED BY STRIP AND WEIGHT METHOD ON A 2" x 2" #1010 OR #1050 CARBON STEEL CONTROL PANELS.

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

PRINT DATE:

6/3/2016