

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

LN-0 ULTRAPHOS-LAB OIL 100

LN

0

REV DATE: 8/23/2011

GENERAL DESCRIPTION

ULTRAPHOS FOLLOWED BY LAB OIL 100

APPEARANCE

GRAY TO BLACK

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 72

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

2000-3000 MG/FT²

STRESS RELIEF

NA

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

PROCESS TO

NAVISTAR CEMS G-1, APPX

PRINT DATE:

6/3/2016