

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

LM-0 ZINC PHOSPHATE-DRY OIL

**LM**

**0**

REV DATE: 4/1/2007

**GENERAL DESCRIPTION**

ZINC PHOSPHATE (HEXAVALENT CHROMIUM FREE) WITH SUBSEQUENT OIL COATING(DRY TO TOUCH) AS SPECIFIED IN DELPHI FINISH DX550700

**APPEARANCE**

BLACK

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 72

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN THICKNESS:  
11G/M  
ASTM E767

TESTED PER

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

MUST MEET ALL REQUIREMENTS OF DELPHI SPECIFICATION DX550701-P

**PROCESS TO**

DX550701-P

PRINT DATE:

6/3/2016