

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

LF-1 ZINC PHOS-ZINC EPOXY-TPCT

**LF**

**1**

REV DATE: 4/1/2007

**GENERAL DESCRIPTION**

ZINC PHOSPHATE FOLLOWED BY ZINC EPOXY COATING AND AN ALUMINUM TINT ORGANIC TOP COAT, PER GM 7111M

**APPEARANCE**

UNIFORM METALLIC GRAY APPEARANCE

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 240

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

PER GM 7111M

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

MUST MEET REQUIREMENTS OF GM 7111M VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**PROCESS TO**

GM 7111M

PRINT DATE:

6/3/2016