

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

LE-1 ZINC PHOS-DRY OIL-UV WAX

LE

1

REV DATE: 4/1/2007

GENERAL DESCRIPTION

ZINC PHOSPHATE , OIL DIP SPUN DRY & V5 WAX DIP SPUN WITH UV TRACER

APPEARANCE

GREY TO BLACK APPEARANCE

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 96

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS 1200 MIL/FT2

MAX THICKNESS: 0 THICKNESS SHALL BE TESTED PER ASTM E376

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM OILY RESIDUE, BARE SPOTS AND EXCESSIVE WAX

PROCESS TO

PRINT DATE:

6/3/2016