ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH CODE REVISION LEVEL

KW

0

ZAA

REV DATE: 3/7/2018

BRIEF DESCRIPTION:

KW-0 MAGNI 565 BLACK

GENERAL DESCRIPTION

MAGNI 565 (ALUMINUM-RICH ORGANIC TOP COAT OVER A ZINC-RICH INORGANIC BASE COAT)

APPEARANCE

BLACK APPEARANCE

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

<u>CORROSION REQUIREMENTS</u> RED RUST: <u>840</u> WHITE CORRIOSION: <u>240</u>

COATING THICKNESS REQUIREMENTS

BASECOAT: MIN THICKNESS: .0003 MAX THICKNESS: .0004 TOPCOAT: MIN THICKNESS: .0002 MAX THICKNESS: .0003

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOTS, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

PROCESS TO

PRINT DATE:

3/7/2018