

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

KR-0 EZINC MAGNI 560 SILVER

**KR**

**0**

REV DATE: 12/23/2015

**GENERAL DESCRIPTION**

.0002 MIN ELECTRO ZINC BAKE CLEAR AT 400° FOR FOUR HOURS FOLLOWED BY 2 TOPCOAT MAGNI 560 GRAY.

**APPEARANCE**

SILVER-GRAY

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 1000

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

BASECOAT MIN: .0002 TOPCOAT MAX: .00044

**STRESS RELIEF**

PARTS TO BE BAKED AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

**QUALITY CONTROL**

VISUALL INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPERANCE. FREEDOM FROM TEARS,RUNS,SMEARS, FLAKING,PEELING,POWERING AND BLISTERING.

**PROCESS TO**

HUBBELL HL-72

PRINT DATE:

6/3/2016